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TOPTION

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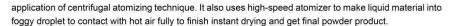
Dryer Series



ZPG Series Spray Dryer for Chinese Traditional Medicine Extract

Descriptions

- ◆The machine adopts full close structure with primary middle and high effect air filter to fit one hundred thousand grade requirement, the tower body is provided cool air jacket to make wall temperature less than 80°C, when the material stops on wall it will not to be preheated and softened, it increases the powder collection rate(95%)and will not appear mixing and sticking wall phenomenon.
- ◆Basic Principle:high-speed centrifuge atomizing for the extract of traditional Chinese medicine is an



- ◆The ZPG Chinese herb extract spray dryer is specially designed to solved the problems which previous LPG spray dryer meets during drying herb extract and plant extract product as followings:
- 1. Raw material sticks to wall and powder collection rate is low.
- 2. Raw material stays on wall for a long time, resulting in coking and deterioration phenomenon.
- 3. It is difficult to clean and can not meet GMP requirements.
- 4. Low in output: LPG-150 type dryer can only process 50-60kg/h of raw material liquid.
- ◆ In view of above situation, according to properties and process requirements of traditional Chinese herb extract, our factory has researched and designed the special spray dryer for the extract liquid and got patents. It solves the historical difficult problems in drying the extract and product color after drying is good. The dried raw material does not degenerate too. It raises the economic benefit for user greatly. There are special features as below compared to ordinary LPG type spray dryer:
- 1. Adopt three-grade air filter, the inlet air reaches one hundred thousand grade.
- 2.Adopt wall cooling device, the temperature of inner wall will be less than 80°C. Even if raw material stays on inner wall surface, it will not be burnt and softened.
- 3.Its whole volume is 3.5 times of standard LPG high-speed spray dryer.
- 4.Adopt quick-open washing device, it can meet requirements for varieties production, the CIP auto cleaning device can also equip if needed.
- 5.Adopt wet duster and no powder dust leak out. It is in conformity with the requirements of environment protection.
- 6. Air sweeping device is optional, the clean effect is satisfied for some product.
- 7. Adopt PLC control and touch screen system to display system processing.
- 8. Dehumidifier and centralized collect system can be used to avoid product re-wetting and softening.

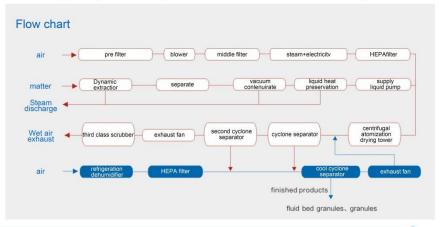






Features

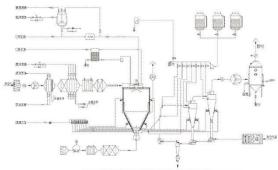
- 1. The tower body is equipped with cool air jacket to reduce inside tower temperature and eliminate product preheating and softening phenomenon.
- 2.The atomizer on top of tower is equipped with cooling device to reduce atomizer temperature, at the same time effectively eliminate material return to the top in eddy current and avoid preheat coking phenomenon.
- 3. Tower body and pipeline is equipped with manual quick-open cleaning hole and drain hole, CIP automatic cleaning device can also equipped if needed.
- 4.A automatic control constant temperature feeding tank can be equipped.
- 5. Manual high pressure washing tools can be offered as accessories together with spray dryer.
- 6. All product contact parts are made with stainless steel (or whole parts with stainless steel)
- 7. Product collect way adopts two grade cyclones and water film duster.
- 8. Air inlet temperature is automatic and continuous control which is interlocked with feeding.
- 9. An air sweeping device can be optional for some product.
- 10. It can equip primary, middle and high efficient air filter to get one hundred thousand grade clean air.



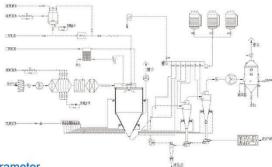


ZPG Spray Dryer Flow Drawing I

ZPG Series Spray Dryer for Chinese Traditional Medicine Extract



ZPG Spray Dryer Flow Drawing II



Technical Parameter

| spec | | ZPG-25 | ZPG-50 | ZPG-80 | ZPG-100 | ZPG-150 | ZPG-200 | ZPG-300 |
|---|---|-----------|---------------|------------------|----------------|------------------|-----------------|------------|
| evaporation capacity(kg/h) | | 25 | 50 | 80 | 100 | 150 | 200 | 300 |
| process amount of material liquid(kg/h) | | 25-34 | 50-68 | 80-108 | 100-135 | 150-203 | 200-270 | 300-406 |
| output of finished product(kg/h) | | 4.8-7.2 | 9.2-14 | 14.8-22.4 | 18.4-28 | 24-42 | 36.8-56.4 | 55-85 |
| solid content of material liquid(%) | | | | | 18-30 | | | |
| moisture content of finished product(%) | | | | | 3-5 | | | |
| electric power(kw) | | 63 | 99 | 132 | 153 | 204 | 246 | 330 |
| heat source | | | | Stea | m pius elec | ricity | | |
| collecting method of product and its efficiency | | Grade one | or two or thr | ee stage cyclo | ne wet dust re | mover is grea | ater than or eq | ual to 95% |
| automatic control meters and instruments | | | | indicator of not | air and exhaus | st air temperati | ure | |
| lemperature of air inlet(℃) | | | | | 160-220 | | | |
| emperature of air outlet(℃) | | | | | 80-100 | | | |
| | L | 7000 | 8000 | 9800 | 11000 | 12200 | 14100 | 15000 |
| overal diimensions(mm) | W | 4000 | 5000 | 5700 | 6200 | 7000 | 7800 | 9000 |
| | Н | 6200 | 6900 | 8000 | 8900 | 10750 | 11900 | 13000 |

Descriptions

The centrifugal spray dryer is widely used technology in the liquid shaping technology and drying industry. It is suitable for producing powder, particle solid products from materials of solution, emulsion, solidus and culpable paste states. Therefore, when the particle size of the distribution final products, the residual water contents, the stocking density and the particle shape meet the precision standards, the centrifugal spray dryer is one of the most desired technologies.

Features and Outlines

Features

I.High speed of drying.After the spraying of the material liquid, the surface area of the material will be increased greatly. In the hot-air flow,95%-98% of water can be evaporated at the moment. The time of completing the drying needs only several seconds. It is especially suitable for drying the heat sensitive materials.

- 2.Ats final products own the good uniformity, mobility, and dissolving capacity. And the final products are high in purity and good in quality.
- 3. The production procedure is simple and the operational control easy.

The liquid with the moisture contents 40-60% (for special materials, The contents may reach 90%.)can be dried into powder or particle products at a time. After the drying, there is no need tor smashing and sorting, so as to reduce the operation procedures in the production and Chance the product purity. The product particle diam enters. looseness and water contents can be adjusted through changing the operation condition in a certain scope, It is very convenient to carry out the control and management.







Powder lipin

Chinese traditional medicine

Aluminum oxide

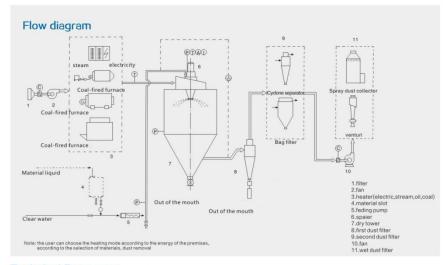
Outlines

1.Atomization: Atomizing system must ensure a uniform distribution of the fog drops, which is crucial to ensure a good qualified rate of products.

2. Contact of hot airflow and fog drops: When enough hot air enters into drying tower, the direction and angle of hot air flaw have to be considered, no matter co-current flow, adverse current or mixed flow, must ensure the sufficient heat exchange, it is crucial.

3. The angle design of pipelines and cone: It is very important to select the suitable angle, here we would like to share our experience and data from production of thousands of this equipment.

TOPTION TP-S Series High speed Centrifugal Spray Dryer



Technical Parameter

| Inlet temperature 'C | | | 140-350 a | utomatic control | | |
|--|----------------------|---------------------|-----------------|---------------------------|---------------|--|
| outlet temperature °C | | | | ~ 80-90 | | |
| Maximum moisture evaporation kg/h | 5 | 25 | 50 | 100 | 150 | 200-10000 |
| Centrifugal spray head drive | Compressed air drive | | | mechanical drive | | |
| speed (r.p.m) | 25000 | 18000 | 18000 | 18000 | 15000 | 8000-15000 |
| Spray disc diameter (mm) | 50 | 100 | 120 | 140 | 150 | 180-340 |
| heat source | electric | Electricity + steam | E | lectricity + steam, fuel, | gas | Resolved by the user |
| Maximum power of electric heating kW | 9 | 36 | 63 | 81 | 99 | |
| Outline dimension (m) | 1.8 × 0.93 × 2.2 | 3 × 2.7 × 4.26 | 3.7 × 3.2 × 5.1 | 4.6 × 4.2 × 6 | 5.5 × 4.5 × 7 | Determined according to specific circumstances |
| Dry powder recovery % | ≥ 95 | ≥ 95 | ≥ 95 | ≥ 95 | ≥ 95 | ≥ 95 |

Note: evaporation of water is related to the characteristics of the material and the temperature of the inlet and outlet

Descriptions

SXG series roating flash dryer is developed by our company, and its technology is based on advanced technology adored. The machine includes many superiority, such as reasonable design, compact stuction, widly utilization, great productive capacity, good quality, high effect and save energy, Drying, grinding and sieve are completed in one equipment in once time. It eliminates pollution and the technology is reached international advance level. Flash drying machine has the original bearing induction cooling (water cooling), oil pump design with connection to send oil lubrication, cooling the bearing, seal performance, on the spindle design USES a half ring, motor using speed regulation, smooth transmission, low noise, the service life is ten times of similar products.











Technical Parameter

| Туре | Barrel diameter (mm) | Main machine dimensions (mm) | Main machine power (kw) | Treatment wind capacity (m³/h) | Water evaporation quantity (kg/h) |
|--------|-------------------------|------------------------------------|-------------------------------|--------------------------------|---|
| SXG-2 | 200 | 250×2800 | 5-9 | 300-800 | 10-20 |
| SXG-3 | 300 | 400×3300 | 8-15 | 600-1500 | 20-50 |
| SXG-4 | 400 | 500×3500 | 10-17.5 | 1250-2500 | 25-70 |
| SXG-5 | 500 | 600×4000 | 12-24 | 1500-4000 | 30-100 |
| SXG-6 | 600 | 700×4200 | 20-29 | 2500-5000 | 40-200 |
| SXG-8 | 800 | 900×4600 | 24-35 | 3000-8000 | 60-600 |
| SXG-10 | 1000 | 1100×5000 | 40-62 | 5000-12500 | 100-1000 |
| SXG-12 | 1200 | 1300×5200 | 50-89 | 10000-20000 | 150-1300 |
| SXG-14 | 1400 | 1500×5400 | 60-105 | 14000-27000 | 200-1600 |
| SXG-16 | 1600 | 1700×6000 | 70-135 | 18700-36000 | 250-2000 |

ZDG Series Vibrating Fluid Bed Dryer



Descriptions

The drier is suitablity in chemical industry, light industry, pharmaceutical, food, plastic, oil, slang, salt, sugar and so on, for drying, cooling and weting

Features

- ◆Raw material is heated evenly and heat exchange is fully used and dry capacity is high. Compared with ordinary drier, the energy can be saved about 30%.
- ◆The vibration is created by motor. It is stable in operation and convenient in maintenance, low noise and long life span;
- ◆ The fluidized state is stable and no dead angle and phenomenon of broken out;
- ♦It is good in regulation and wide in suitability.



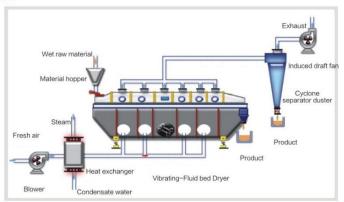


- ◆It is small for damaging to the surface of raw material. The equipment can be used for drying raw materials that are easy broken. The drying effect can not be affected even if raw materials gave anomalous shape;
- ♦It is effective to prevent from cross pollution between raw material and air because the equipment adopts fully closed structure. The environment of operation is clean.

Principle of work

Raw material is fed into the machine and moves forward continuously along with the level of fluidized-bed under the action of vibration. The hot air passes through fluidized-bed and carries out heat exchange with damp raw material. Then the damp air is exhausted out through cyclone separator and dust collector and the dry product is discharged through discharge outlet.

Flow chart



Sketch Chart of Vibrating Fluidized Bed Sketch Chart of Vibrating Fluidized Bed Sketch Chart of Vibrating Fluidized Bed Feeding upper cover June 10 June 1

Technical Parameter

| Model Size | | | | | | | weight(Kg) |
|------------------|------|------|------|------|-----|------|------------|
| 3×0.30 | 3000 | 300 | 1350 | 900 | 430 | 1650 | 1250 |
| 4.5 × 0.30 | 4500 | 300 | 1350 | 900 | 430 | 1650 | 1560 |
| 4.5 × 0.45 | 4500 | 450 | 1550 | 950 | 430 | 1700 | 1670 |
| 4.5 × 0.60 | 4500 | 600 | 1650 | 950 | 430 | 1700 | 1910 |
| 6 × 0.45 | 6000 | 450 | 1650 | 950 | 430 | 1700 | 2100 |
| 6×0.60 | 6000 | 600 | 1700 | 1000 | 500 | 1700 | 2410 |
| 6×0.75 | 6000 | 750 | 1850 | 1000 | 600 | 1850 | 2340 |
| 6×0.9 | 6000 | 900 | 2000 | 1000 | 600 | 1850 | 3160 |
| 7.5×0.6 | 7500 | 600 | 1850 | 1000 | 600 | 1850 | 3200 |
| 7.5 × 0.75 | 7500 | 750 | 2000 | 1000 | 600 | 1850 | 3600 |
| 7.5×0.9 | 7500 | 900 | 2100 | 1000 | 600 | 1850 | 4140 |
| 7.5 × 1.2 | 7500 | 1200 | 2500 | 1150 | 800 | 2050 | 5190 |
| 7.5 × 1.5 | 7500 | 1500 | 2850 | 1570 | 800 | 2370 | 6426 |
| 8×1.8 | 8000 | 1800 | 3250 | 1800 | 900 | 2700 | 8600 |

| Vlodel | Area of fluidized-bed | Temperature of | | | | |
|-------------------|-----------------------|----------------|------------|------------------|---------|----------|
| | (M²) | inlet air (℃) | outlet (℃) | moisture(kg/h) - | Model | Power kw |
| 3×0.30 | 0.9 | | | 20~35 | YZS8-6 | 0.75×2 |
| 4.5×0.30 | 1.35 | | | 35~50 | YZS10-6 | 0.75×2 |
| 4.5×0.45 | 2.025 | | | 50~70 | YZS15-6 | 1.1×2 |
| 4.5×0.60 | 2.7 | | 40~70 | 70~90 | YZS15-6 | 1.1×2 |
| 6×0.45 | 2.7 | | | 80 ~ 100 | YZS15-6 | 1.5×2 |
| 6×0.60 | 3.6 | | | 100~130 | YZS20-6 | 1.5×2 |
| 6×0.75 | 4.5 | 70~140 | | 120~170 | YZS20-6 | 2.2×2 |
| 6×0.9 | 5.4 | 70~140 | 40~70 | 140~170 | YZS30-6 | 2.2×2 |
| 7.5×0.6 | 4.5 | | | 130~150 | YZS30-6 | 2.2×2 |
| 7.5×0.75 | 5.625 | | | 150~180 | YZS40-6 | 3.0×2 |
| 7.5×0.9 | 6.75 | | | 160~210 | YZS40-6 | 3.0×2 |
| 7.5×1.2 | 9.0 | | | 200~280 | YZS50-6 | 3.7×2 |
| 7.5×1.5 | 11.25 | | | 230~330 | YZS50-6 | 3.7×2 |
| 8×1.8 | 14.4 | | | 290~420 | YZS75-6 | 5.5×2 |

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TOPTION XF Series Horizontal Fluidizing Dryer



Descriptions

The fluidized bed dryer consists of air filter, heater, fluidized bed, rotating segment feeder, cyclone separator, bag dust remover, high press. centrifugal fan and stage for operation. According to different characters of different materials to be dried, the dryer can be equipped with both cyclone separator and bag dust remover or with either of them. Generally speaking, for those pellet materials with a large specific gravity, only a cyclone separator is needed. And for those granule or powder materials with a small specific gravity, a bag dust remover is needed and so is a pneumatic conveying device if possible. The dryer can also be equipped with a rotating segment feeder if required.

Principle of work

Granule or pellet solid materials are fed into the fluidized bed dryer through the feeder. Filtrated clean air is heated and charged onto the bottom of the fluidized bed to contact with the solid materials on the distributing plate, where fluidization can be reached and the heat exchange between solid and air can be achieved. After being dried, the products are discharged from the outlet. Waste gas is discharged from the top of the fluidized bed, and powder materials are recovered by the cyclone separator or bag dust remover.





Technical Parameter

| Parameter | | | | Air blower | | Air intake | Material | Heating energ | gy consumption |
|-----------|------|------------------------------------|---------------|----------------------|------------------------|--------------|--------------------------|-------------------|--------------------|
| Туре | | Drying capacity (water Kg/h) | Power (kw) | Air pressure (Pa) | Air volume (m³/H) | temp (°C) | discharge temp (℃) | Steam (Kg/h) | Elec power (kw) |
| XF-10A | 0.25 | 10~15 | 5.5 | 4900 | 2300 | | | 50 | 20 |
| XF-10B | 0.25 | 10~15 | 4 | 3800 | 2300 | | | 50 | 30 |
| XF-20A | 0.5 | 20~25 | 7.5 | 5000 | 3100 | 60 - 140 | | 100 | 60 |
| XF-20B | 0.5 | 20~25 | 5.5 | 3500 | 3100 | | 40~80 | | 60 |
| XF-30A | 1.0 | 30~45 | 15 | 6000 | 4200 | | | 150 | 90 |
| XF-30B | 1.0 | 30~45 | 11 | 4700 | 4200 | | | 130 | 90 |
| XF-50A | 2.0 | 50~80 | 22 | 7400 | 6000 | | | 250 | 150 |
| XF-50B | 2.0 | 30~80 | 18.5 | 5900 | 6000 | | | 230 | 150 |

Drying capacity:when drying sweet-sour plum crystals, it should be measured on the basis the primary moisture contents of 20% and final moisture contents of 5% and the air intake temperature at 130°C. The dry capacity of other materials should be based on different drying conditions.

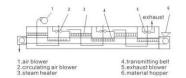
Heating energy consumption:Steam or electric power may be used separately.

Applications

DWT Belt dryer is continuous dryer for large production. It is used for drying sheet materials, bar masterials granules materials that have good air permeability. As to dehydrated vegetable Chinese herb pieces which have high moisture and need low drying temperature, DWT belt dryer is specially suitable.

Principle of work

The materials are uniformly put on the mesh-belt by the material charger. The mesh-belt used generally 12-60 mesh stainless steel wire net and it is drewn and moved inside the driver by a transmission device. The drier is composed of several units. For each unit, the hot air is circulated separately. In the first unit, air out from circutation sir blower(5)pass through beside into low unit, after air is up and heated by steam heater(4), be shared by seperater(3), the





air is spraies through mesh-belt in to top of machine. The drying process is hot air passes through the mesh-belt covered with asprcial moisture from the top to the bottom of from the bottom to the top, and this will complete the heat and mass transfer process. The air pipe of the top is connected with fan, one part of air is circulated, some exhausted gas is discharged with a special moisture eliminate blower, and other waste gas is controlles through an adjustment elimination blower,and other waste gas is controlles through an adjustment valve. The top and low circulation units can be freely equipped according to the user's demand, The unit number can be selected according to the demand.

Technical Parameter

| Туре | DWT-1.2-8 | DWT-1.2-10 | DWT-1.6-8 | DWT-1.6-10 | DWT-2-8 | DWT-2-10 |
|---|-----------|------------|-----------|------------|---------|----------|
| unit number | 4 | 5 | 5 | 5 | 4 | 5 |
| belt width (m) | 1.2 | 1.2 | 1.6 | 1.6 | 2 | 2 |
| length of drying section (m) | 8 | 10 | 8 | 10 | 8 | 10 |
| thickness of the material to be covered (mm) | | | 10 | -80 | | |
| temperature (°C) | | | 60~ | 150 | | |
| steam pressure (Mpa) | | | 0.2 | -0.8 | | |
| steam consumption (Kg/h) | 120~300 | 150~375 | 150~375 | 170~470 | 180~500 | 225~600 |
| drying time (h) | 0.2~1.2 | 0.25~1.5 | 0.2~1.2 | 0.25~1.5 | 0.2~1.2 | 0.25~1.5 |
| drying efficiency(Kg H ₂ O/h) | 60~160 | 80~220 | 75~220 | 95~250 | 100~260 | 120~300 |
| total power of the blower (kw) | 6.6 | 8.8 | 9 | 12 | 12 | 16 |
| total power of the equipment (kw) | 7.15 | 9.55 | 9.55 | 12.75 | 12.55 | 16.75 |



Descriptions

The raw materials to be treated should distribute on theconveyer belt through suitable mechanism such as star distributor, swing belt, crusher or granulator. The convever passes through the channel including of one or several heating unit. Each heating unitequips with air heater and circle system. Each channel has one or several damp discharge systems. When the conveyer passes through it, hot air will pass through the raw material from up to bottom or from bottom to up. So the raw materials can be dried evenly.

Application

The belt dryer is an ordinary continuous drying equipment. It is widely used for chemical industry, foodstuff industry, pharmaceutical industry, construction materials industry, electronics industry and so on. Especially it is suitable for drying raw materials that are good in breathability and have the shape of pieces or strip of granule. It is also possible to dry the raw materials such as fiter cake after shaped by granulator or extruder.



Dehydrated vegetable, granule feed, monosodium glutamate, check extraction, organic pigment, synthetic trbber, propylene fiber, medicine, medical materials, small wooden products, plastic products, aging or solidifying for electronic elements.

Technical Parameter

| Туре | DW1.6-I fed table | DW1.6-II middle table | DW1.6-III discharge table | DW2-I fed table | DW2-II middle table | DW2-III discharge table |
|--|----------------------|--------------------------|------------------------------|--------------------|------------------------|----------------------------|
| belt width (mm) | 1.6 | 1.6 | 1.6 | 2 | 2 | 2 |
| drying section length (m) | 10 | 10 | 8 | 10 | 10 | 8 |
| hickness of the material to be covered(mm) | 100 | 100 | 100 | 100 | 100 | 100 |
| temperature(° C) | 50-150℃ | 50-150℃ | 50-150℃ | 50-150℃ | 50-150℃ | 50-150℃ |
| Area of heat conduction(m²) | 525 | 398 | 262.5 | 656 | 497 | 327.5 |
| steam pressure(MPa) | 0.2-0.8 | 0.2-0.8 | 0.2-0.8 | 0.2-0.8 | 0.2-0.8 | 0.2-0.8 |
| drying time(h) | 0.2-1.2 | 0.2-1.2 | 0.2-1.2 | 0.2-1.2 | 0.2-1.2 | 0.2-1.2 |
| power(kw) | 15.75 | 12.75 | 9.55 | 20.75 | 16.75 | 12.55 |
| Overall Dim.(m) | 12 × 1.81 × 1.9 | 12 × 1.81 × 1.9 | 10 × 1.81 × 1.9 | 12 × 2.4 × 1.92 | 12 × 2.4 × 1.92 | 10 × 2.4 × 1.92 |

Note:1)When make fed table,middle table and discharge table with same specification mentioned above in series for use,it can form the process requirements of productions line for vegetables dehyfration and raise the output obviously and guarantee the quality of products effectively. 2)The height of equipment does not include the height of fan and air duct.











Principle of work

SZG Double Conical Revolving Vacuum Dryer is double conical rotating cylinder. Under the state of vacuum in the cylinder, pass condaction oil or hot water into the jacket to heat. The heat will be contacted with damp raw material through inner wall. The evaporated steam after the raw material absorbed heat will be exhausted through vacuum pump. Because the inner of cylinder is in vacuum state and the cylinder make raw material turn over from up to down and from inner to outer, the drying speed is fastened and the drying efficiency is improved ,and the purpose of uniform drying can be reached.

The Double Conical Revolving Vacuum Dryer is a new style dryer integrated mixing and drying in one body. It is equipped with condensator and vacuum pump (If the solvent does not recover, the condensator may not be used). The design of this machine is advanced and its inner structure is simple. So its clean is very convenient and the raw material can be discharged fully and its operation is very simple. It can reduce labour and improve working environment. At the sometime when the cylinder is rotating, the raw material is rotated too, the materials of cylinder can not be accumulated on the container. Its coefficient of thermal transmission is high and the drying speed is high. Not only it can save energy but also the raw material can be dried fully and uniformly and the quality of product is high. It can be used wide for pharmaceutical industry, chemical industry, foodstuff industry dyestuff industry,

Scope of application

It is suitable for drying heat sensitive raw materials of pharmaceutical industry, chemical industry, foodstuff industry, electronic industry, Chinese herb medicine industry, etc.

Technical Parameter

| name item | | | | 500 | | 1000 | 1500 | 2000 | 3500 | 4500 | 5000 |
|--------------------------------|-----|----------|----------|----------|-----------|-----------|-----------|-----------|-----------|-----------|----------|
| Volume inside of tank | L | 100 | 350 | 500 | 750 | 1000 | 1500 | 2000 | 3500 | 4500 | 5000 |
| Max.loading capacity | L | 40 | 140 | 200 | 300 | 400 | 600 | 800 | 1400 | 1800 | 2000 |
| Max.loading weight | Kg | 20 | 70 | 100 | 150 | 200 | 300 | 400 | 700 | 900 | 1000 |
| Revolution | rpm | | | 3~13 | | | 6 | 5 | 4 | 4 | 4 |
| Heating area | m² | 1.1 | 2.3 | 2.8 | 3.9 | 5.1 | 6.5 | 8.2 | 12.2 | 16.5 | 18.2 |
| Power of motor | kW | 0.75 | 1.1 | 1.5 | 2.2 | 3 | 4 | 5.5 | 7.5 | 11 | 15 |
| Occupied area,LxW | mm | 2160x800 | 2160x800 | 2350×800 | 2560x1000 | 2860x1300 | 3060x1300 | 3260x1400 | 3760x1800 | 3960×2000 | 4400x250 |
| Rotating height | mm | 1750 | 2100 | 2250 | 2490 | 2800 | 2940 | 2990 | 3490 | 4100 | 4200 |
| Desigh pressure inside of tank | Mpa | | | | | -0. | 1~0.15 | | | | |
| Desigh pressure of jacket | Mpa | | | | | | ≤0.3 | | | | |
| Weight | Kg | 800 | 1100 | 1200 | 1500 | 2800 | 3300 | 3600 | 6400 | 7500 | 8600 |



TOPTION PLG Series Disc Continuous Dryer/ZPLG Series Vacuum Disc Dryer

Principle of work

♦ Wet materials are fed continuously to the first drying layer on the top of the dryer. They will be turned and stirred by rakes when the rake arm rotates and drop down to the outer edge of the large drying plate along the exponential helical line. On the small drying plate they will be moved to its outer edge and drop down to the outer edge of the large drying plate underneath, and will be moved inward and drop down from its central hole to the small drying plate on the next layer. Both small and large drying plates are arranged alternately so as materials can go through the whole dryer continuously. The heating media, Which could be informs of saturated



steam, hot water or heat conducting oil will be led into hollow drying plates from one end to the other end of the dryer.

- ◆The dried materials will drop from the last layer of the drying plate to the bottom layer of the shell body, and will be moved by rakes to the dischargeport. The moisture escapes from materials and will be removed trom the moist discharge port on the top cover, or sucked out by the vacuum pump on the top cover for vacuum-type plate dryer. The dried materials discharged from the bottom layer can be packed directly.
- ◆The drying capability can be raised up if equipped with supplementary devices such as finned heater, condenser for solvent retrieval, bag dust remover, return and mix mechanism for dried materials and drawing fan etc. Solvent in those dried paste and heat sensitive materials can be easily retrieved, and thermal decomosition and reaction can be also carried out.

Technical Parameter

| Туре | Diamter (mm) | High (mm) | Area of dry (m²) | Power (Kw) | |
|---------|-----------------|--------------|---------------------|---------------|--|
| 1200/4 | | 2877 | 3.3 | 1.1 | |
| 1200/6 | | 3297 | 4.9 | | |
| 1200/8 | 1865 | 3717 | 6.6 | 1.5 | |
| 1200/10 | | 4137 | 8.2 | 1.5 | |
| 1200/12 | | 4557 | 9.9 | | |
| 1500/6 | | 3327 | 8.0 | 2.2 | |
| 1500/8 | | 3747 | 10.7 | 2.2 | |
| 1500/10 | 2166 | 4167 | 13.4 | | |
| 1500/12 | 2100 | 4587 | 16.1 | | |
| 1500/14 | | 5007 | 18.8 | | |
| 1500/16 | | 5427 | 21.5 | 3.0 | |
| 2200/6 | | 3781 | 18.5 | | |
| 2200/8 | | 4201 | 24.6 | | |
| 2200/10 | | 4621 | 30.8 | 4.0 | |
| 2200/12 | | 5041 | 36.9 | 4.0 | |
| 2200/14 | | 5461 | 43.1 | | |
| 2200/16 | 2820 | 5881 | 49.3 | 5.5 | |
| 2200/18 | | 6301 | 55.4 | 7.5 | |
| 2200/20 | | 6721 | 61.6 | 7.5 | |
| 2200/22 | | 7141 | 67.7 | | |
| 2200/24 | | 7561 | 73.9 | 11 | |
| 2200/26 | | 7981 | 80.0 | | |

| Туре | Diamter (mm) | High (mm) | Area of dry (m²) | Power (Kw) | | |
|---------|-----------------|--------------|---------------------|---------------|--|--|
| 2500/6 | | 3981 | 26.3 | | | |
| 2500/8 | | 4401 | 35 | 4 | | |
| 2500/10 | | 4821 | 43.8 | 5.5 | | |
| 2500/12 | | 5241 | 52.5 | 5.5 | | |
| 2500/14 | | 5661 | 61.3 | 7.5 | | |
| 2500/16 | 3115 | 6081 | 70.0 | 7.5 | | |
| 2500/18 | | 6501 | 78.8 | | | |
| 2500/20 | | 6921 | 87.5 | 11 | | |
| 2500/22 | | 7341 | 96.3 | | | |
| 2500/24 | | 7761 | 105 | | | |
| 2500/26 | | 8181 | 113.8 | | | |
| 3000/8 | | 5143 | 48 | | | |
| 3000/10 | | 5643 | 60 | | | |
| 3000/12 | | 6143 | 72 | | | |
| 3000/14 | | 6643 | 84 | 11 | | |
| 3000/16 | | 7143 | 96 | | | |
| 3000/18 | 3768 | 7643 | 108 | 15 | | |
| 3000/20 | | 8293 | 120 | 15 | | |
| 3000/22 | | 8793 | 132 | | | |
| 3000/24 | | 9293 | 144 | 40.5 | | |
| 3000/26 | | 9793 | 156 | 18.5 | | |
| 3000/28 | | 10293 | 168 | | | |

Application

- Drying for below materials in pharmaceutical, food and chemical industry etc.
- Suitable for thick liquid form, paste, powdery mate-
- ◆Temperature sensing materials requiring low temperature drying.
- ◆Explosive, strong stimulating, extremely poisonous substance, material that easy to oxidize.
- ◆Demand to retrieve the materials of the organic solvent.

Principle

◆This machine is a new type of intermittent vacuum drying equipment, wet material by conduction evaporation, with scraper agitator will remove material on hot surface, and move in the container to form a circulation flow of water evaporation by vacuum pump.



Features

- ◆The machine adopts the method internal and mixing to heat, the heat transfer area is big.
- ◆the machine is stirred and the material is formed in a continuous circulation state, which further increases the uniformity of the heat of the material.
- ◆This machine set up dry, which dry the slurry paste, paste materials.

Technical Parameter

| Name | unit | ZKG-500 | ZKG-750 | ZKG-1000 | ZKG-1500 | ZKG-2000 | ZKG-3000 | ZKG-5000 | ZKG-8000 | ZKG-10000 | |
|---------------------------|------|-----------|--------------|-----------|------------|------------|------------|------------|------------|------------|--|
| Working volume | L | 300 | 450 | 600 | 900 | 1200 | 1800 | 3000 | 4800 | 6000 | |
| size in the cylinder | mm | ø600×1500 | Ø800×1500 | Ø800x2000 | Ø1000x2000 | Ø1000x2600 | Ø1200x2600 | Ø1400x3400 | Ø1600x4500 | Ø1800x4500 | |
| Stirring revolution | rpm | 10 | 10~15 10 | | 8-10 | | 5 | 5 | 5 | | |
| Power | kw | 3 | 4 | 5.5 | 5.5 | 7.5 | 11 | 15 | 22 | 30 | |
| Design pressure of jacket | MPa | | | | | < 0.3 | | | | | |
| Pressure in the cylinder | Mpa | | -0.09~-0.096 | | | | | | | | |
| Heat exchange area | m² | 2.4+1 | 3.2+1.2 | 4.5+1.5 | 5.6+1.8 | 7.5+2.2 | 9+2.5 | 14+3.5 | 21.6+5.5 | 24.3+5.5 | |



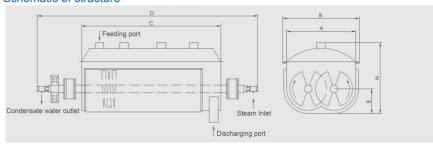
KJG Series Hollow Paddle Dryer



Principle of work

- ◆Paddle type dryer is a kind of heat conduction-based horizontal mixing dryer, the main structure is a jacketed W-shaped shell with a pair inside low-speed rotating hollow shaft, the shaft is welding a number of hollow mixing blade, jacket and hollow stirrer are passed through heat medium, and the two heating surfaces dry materials at same time. Therefore, the machine has a prominent heat transfer rate than general conduction dryer. Biaxial or multi-axis type can be designed according to actual
- ◆The hot air is usually fed from the middle of dryer and discharged from the other side through the surface of material layer in the agitated state. Heating medium can be steam, hot water, or high temperature heat transfer oil.

Schematic of stracture



Technical Parameter

| Model | KJG-3 | KJG-9 | KJG-13 | KJG-18 | KJG-29 | KJG-41 | KJG-52 | KJG-68 | KJG-81 | KJG-95 | | KJG-125 | KJG-140 |
|-----------------------------------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|-------|---------|---------|
| Heat transfer area (m²) | 3 | 9 | 13 | 18 | 29 | 41 | 52 | 68 | 81 | 95 | 110 | 125 | 140 |
| Effective volume (m³) | 0.06 | 0.32 | 0.59 | 1.09 | 1.85 | 2.8 | 3.96 | 5.21 | 6.43 | 8.08 | 9.46 | 10.75 | 12.18 |
| Speed range (rpm) | 5~20 | 5~20 | 5~20 | 5~20 | 5~20 | 5~10 | 5~10 | 5~10 | 5~10 | 1~8 | 1~8 | 1~8 | 1~8 |
| Transmission power (kW) | 2.2 | 4 | 5.5 | 7.5 | 11 | 18.5 | 30 | 37 | 45 | 55 | 75 | 90 | 110 |
| Device width (m) | 306 | 584 | 762 | 940 | 1118 | 1296 | 1474 | 1655 | 1828 | 2032 | 2210 | 2480 | 2610 |
| Overall width (m) | 736 | 841 | 1066 | 1320 | 1474 | 1676 | 1854 | 2134 | 2186 | 2438 | 2668 | 2732 | 2935 |
| Equipment length (m) | 1956 | 2820 | 3048 | 3328 | 4114 | 4724 | 5258 | 5842 | 6020 | 6124 | 6850 | 7500 | 7860 |
| Total length (m) | 2972 | 4876 | 5486 | 5918 | 6808 | 7570 | 8306 | 9296 | 9678 | 9704 | 10300 | 11800 | 12900 |
| Center height E | 380 | 450 | 534 | 610 | 762 | 915 | 1066 | 1220 | 1430 | 1560 | 1650 | 1760 | 1856 |
| Total equipment height H (m) | 762 | 838 | 1092 | 1270 | 1524 | 1778 | 2032 | 2362 | 2464 | 2566 | 2668 | 2769 | 2838 |

Descriptions

High efficiency multifunctional full closed vertical vacuum drying device integrating drying, crushing, vacuum distillation and powder mixing. Its drying efficiency is 1-2 times than the same size "double cone rotary vacuum dryer".









Features

- ◆Strong applicability: combined with the company's special drying process, can adapt to the viscosity, poor thermal penetration, easy ball, easy to hold together into a block of dry material.
- ◆Production capacity: large capacity, the largest container can reach the effective volume of 80%.
- ◆The high drying efficiency: effective heat transfer area, the container is 1.4 times the area of the material in the container; a spiral ascending, and then along the main axis of vortex was decreased, in the decentralized movement in uniform and effective heating head; high vacuum and high speed airflow at the bottom of combined with the material, solvent, away; dual channel vacuum pipe vacuum, to prevent clogging, reduce resistance, increase the pumping rate.
- ◆It does not damage the material and product form: high requirements for heat sensitive products, shaped materials are not damaged. The drying process is fully sealed with nitrogen protection, no cross contamination, high cleanliness and high safety level. The gap between the mixer and the container wall is small, which can effectively prevent the material from sticking on the surface of the wall of the device.
- ◆It meets the production requirements of sterile APIs: optional SIP and CIP online cleaning and online aseptic sampling. Sealed with the upper and lower process, the entire production process sealed production, to meet the requirements of the new version of GMP production.

Technical Parameter

| Item | GLZ-500 | GLZ-750 | GLZ-1000 | GLZ-1250 | GLZ-1500 | GLZ-2000 | GLZ-3000 | GLZ-4000 |
|--------------------------------|---------|---------|----------|----------|----------|----------|----------|----------|
| Effective volume | 500 | 750 | 1000 | 1250 | 1500 | 2000 | 3000 | 4000 |
| Full volume | 650 | 800 | 1220 | 1600 | 1900 | 2460 | 3680 | 4890 |
| Heating area(m2) | 4.1 | 5.2 | 7.2 | 9.1 | 10.6 | 13 | 19 | 22 |
| Motor power(KW) | 11 | 11 | 15 | 15 | 18.5 | 22 | 30 | 37 |
| Net weight of equip (Kg) | 1350 | 1850 | 2300 | 2600 | 2900 | 3600 | 4100 | 4450 |
| Stirring speed(rpm) | 50 | 45 | 40 | 38 | 36 | 36 | 34 | 32 |
| Total height of equipment H(m) | 3565 | 3720 | 4165 | 4360 | 4590 | 4920 | 5160 | 5520 |
| Height of vessel H3 | 1455 | 1610 | 1965 | 2160 | 2300 | 2590 | 2380 | 3160 |
| Height of ear holder H4 | 895 | 995 | 1315 | 1480 | 1630 | 1860 | 1900 | 2240 |
| Inside width of pot D2 | 1100 | 1200 | 1400 | 1500 | 1600 | 1750 | 2100 | 2100 |
| Width of mounting ear base D3 | 1270 | 1350 | 1560 | 1720 | 1900 | 2050 | 2400 | 2450 |

TOPTION CT. CT-C Series Hot Air Circulating Drying Oven

Descriptions

CT-C series hot air circulation drying oven uses low noise and high temperature proof axial flow blower and an automatic temperature control system. The whole circulation system is the fully enclosed to make that the heat efficiency of the drying oven increases from 3-7% of the traditional drying oven to 35-45% of the present one. The highest heat efficiency can reach 50%. The successful design of CT-C hot air circulation drying oven makes that the hot air circulation drying oven in our country catch the advanced level both at home and abroad. In order to save a large quantity of the energy in our country, in order to enhance the economic results of the enterprises, in 1990, the medicine management bureau of the State issued the industry standard and the uniform type is RXH.



Applications

It is suitable for heating and solidification, drying and dehydration of raw materials in pharmaceutical industry, chemical industry, foodstuff industry, agricultural and sideline products, aquatic products, light industry, heavy industry and so on. The raw materials can be medicine raw materials, Chinese traditional medicine,tablet of drink, immersed electuary, powder, granule, packing bottle, pigment, dyestuff, dehydration vegetable, dried fruit and melons, banger, plastic resin, electric elements, drying varnish and so on.

Technical Parameter

| | | YY0026-90 | | | | | | cal data | | | | | | ccessiorie | | Total |
|----|-----------|----------------------------|-----------------------------|-----------------------------|--------------------------------|---------------------------------------|--------------------------------|--------------------------------------|-------------------------|----------------------|---|---------------------------------------|----------------------------|---|--|----------------|
| | | Field standard model | Evaporation area (m²) | Efficient volume (m²) | drying capacity (kg/lot) | Radiator area (m ¹) | Steam consumption (kg/h) | Electric heating power (kw) | Fan volume (m'/h) | Fan power (kW) | Temperature difference inside the oven (°C) | Oveall dimensions W×D×H (mm) | Equipped drying cart (set) | Drying pallet tobe equipped (pc) | Temperature automatic control box | weight (kg) |
| 1 | CT-C-O | RXH-7-C | 7.1 | 1.3 | 60 | 10 | 10 | 6 | 3450 | 0.45 | ±1 | 1380 × 1200 × 2000 | 1 | 24 | Available | 820 |
| 2 | CT-C-I | RXH-14-C | 14.1 | 2.6 | 120 | 20 | 18 | 15 | 3450 | 0.45 | ±2 | 2260 × 1200 × 2000 | 2 | 48 | Available | 1580 |
| 3 | CT-C-II | RXH-27-C | 28.3 | 4.9 | 240 | 40 | 36 | 30 | 6900 | 0.45×2 | ±2 | 2260 × 2200 × 2000 | 4 | 96 | Available | 1800 |
| 4 | CT-C-IIA | RXH-27-C | 28.3 | 4.9 | 240 | 40 | 36 | 30 | 6900 | 0.45×2 | ±2 | 4280 × 1200 × 2270 | 4 | 96 | Available | 1880 |
| 5 | CT-C-III | RXH-41-C | 42.4 | 7.4 | 360 | 80 | 60 | 45 | 10350 | 0.45×3 | ±2 | 2260 × 3200 × 2000 | 6 | 144 | Available | 2100 |
| 6 | CT-C-IIIA | RXH-41-C | 42.4 | 7.4 | 360 | 80 | 60 | 45 | 10350 | 0.45×3 | ±2 | 3240 × 2200 × 2000 | 6 | 144 | Available | 2210 |
| 7 | CT-C-IV | RXH-54-C | 56.5 | 10.3 | 480 | 120 | 80 | 60 | 13800 | 0.45×4 | ±2 | 4280 × 2200 × 2270 | 8 | 192 | Available | 2800 |
| 8 | CT-I | RXH-14-B | 14.1 | 2.6 | 120 | 23 | 20 | 15 | 3450 | 1.1 | ±2 | 2480 × 1200 × 2375 | 2 | 48 | None | 1220 |
| 9 | CT-II | RXH-27-B | 28.3 | 4.9 | 240 | 48 | 40 | 30 | 5230 | 1.5 | ±2 | 2480 × 2200 × 2438 | 4 | 96 | None | 1530 |
| 10 | CT-III | RXH-41-B | 42.4 | 7.4 | 360 | 72 | 60 | 45 | 9800 | 2.2 | ±2 | 3430 × 2200 × 2620 | 6 | 144 | None | 2110 |
| 11 | CT-IV | RXH-54-B | 56.5 | 10.3 | 480 | 96 | 80 | 60 | 11800 | 3 | ±2 | 4460 × 2200 × 2620 | 8 | 192 | None | 2300 |

Scope of application

It is suitable for drying heat sensitive raw materials of pharmaceutical industry, chemical industry, foodstuff industry, electronic industry, Chinese herb medicine industry, etc.

Features

- ♦It can get higher drying speed at lower temperature and the heat energy can be used fully.
- ♦It can dry at low temperature or can dry heat sensitive raw materials.
- ♦It can dry raw materials that contain solvent and the solvent needs to recover.
- Before drying, it can carry out disinfectant treatment. during the period of drying, any impurity can not enter in it.
- ◆The dryer belongs to static vacuum dryer, the shape and volume of raw materials can not be damaged.







Technical Parameter

| Name Model | YZG-600 | | | | | | |
|---|------------------|-------------------|--------------------|--------------------|--------------------|--------------------|-------------------|
| Inner size of drying chamber, mm | φ 600 × 976 | Ф800×1320 | Φ1000×1530 | Φ1400×2080 | 1500 × 1040 × 1200 | 1500 × 1400 × 1200 | 1500 × 1800 × 120 |
| Outer size of drying chamber, mm | 750 × 950 × 1050 | 950 × 1210 × 1350 | 1150 × 1410 × 1600 | 1550 × 1900 × 2150 | 1676 × 1700 × 1564 | 1676 × 2060 × 1564 | 1676 × 2500 × 156 |
| Layers of baking support | 4 | 4 | 5 | 8 | 5 | 8 | 12 |
| Interval, mm | 85 | 100 | 100 | 100 | 120 | 120 | 120 |
| Size of baking tray, mm | 310×600×45 | 460 × 640 × 45 | 460×640×45 | 460×640×45 | 460 × 640 × 45 | 460×640×45 | 460 × 640 × 45 |
| Quantity of baking tray | 4 | 4 | 10 | 32 | 20 | 32 | 48 |
| Working pressure inside the pipe of baking support, MPa | ≤0.784 | ≤0.784 | ≤0.784 | ≤0.784 | ≤0.784 | ≤0.784 | ≤0.784 |
| Operation temperature of baking support, °C | 35 ~ 150 | 35 ~ 150 | 35 ~ 150 | 35 ~ 150 | 35 ~ 150 | 35 ~ 150 | 35 ~ 150 |
| Degree of vacuum inside the chamber when operation in idle, Mpa | -0.1 | -0.1 | -0.1 | -0.1 | -0.1 | -0.1 | 0.1 |
| Under the condition of –0.1 Mpa and 110°C, evaporation rate of wate, kg/m²-hr | 7.2 | 7.2 | 7.2 | 7.2 | 7.2 | 7.2 | 7.2 |
| When condensor is used, Model, and power of vacuum pump, kw | 2X-15A 2KW | 2X-30A 3KW | 2X-30A 3KW | 2X-70A 5.5KW | 2X-70A 5.5KW | 2X-70A 5.5KW | 2X-90A 7.5KW |
| When condensor is not used, Model, and power of vacuum pump, kw | SK-0.5 1.5KW | SK-1 2.2KW | SK-1 2.2KW | SK-1 5.5KW | SK-2 4KW | SK-2 5.5KW | SK-2 5.5KW |
| Weight of drying chamber, kg | 250 | 600 | 800 | 1400 | 1400 | 2100 | 3200 |

GFG Series High-Efficient Fluidizing Dryer



Features

◆The structure of fluidized bed is round so as to avoid dead corner:

Inside the hopper there is a stirrer in order to avoid agglomeration of raw material and forming canalof flow:

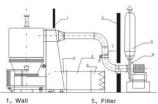
- ◆The granule is discharged through the method of turning over. In this way it is very convenient and full. The discharging system can be designed as request-too;
- ◆It is operated at the conditions of negative pressure and seal. The air is filtered. Therefore it is simple in operation and convenient in clean. It is an ideal equipment that is in conformity with the requirements of GMP;
- ◆The drying speed is fast and the temperature is uniform.In general the drying time is 15-45 minutes for each batch.

Applications

- ◆Extrued granule, swayed granule, and granulate granule using the methods of humidity,high speed and mixing:
- ◆ Suitable for drying humidity block or powder raw material in the fields such as pharmaceutical, foodstuff, feedstuff, the chemical industries and so on;
- ◆The raw material is large in granule and small in bolck and having adhesive lump materials;
- ◆ Suitable for raw materials, its volume will be changed when dry, such as konjac, polyacrylamide, etc.



Sketch of structure



- 1, Wall 2, Wall 3, Heater 4, Filter
- 5. Filter 6. Silencer
- 7. Distributor 8. Fan

Technical Parameter

| Ite | em | Unit | | | | Туре | | | |
|----------------|---------------|-------|------|------|------|-------|------|------|-------|
| raw m | aterial | | | | | | 200 | 300 | 500 |
| | Air volume | m³/h | 2361 | 3488 | 3400 | 4901 | 6032 | 7800 | 10800 |
| Fan | Air pressure | mmH₂O | 594 | 533 | 533 | 679 | 787 | 950 | 950 |
| | Power | kw | 7.5 | 11 | 15 | 15 | 22 | 30 | 45 |
| Stirrin | ig power | kw | 0.55 | 0.55 | 0.55 | 0.55 | 0.55 | 0.75 | 1.1 |
| Stirrin | ng speed | r.p.m | | | | 11 | | | |
| Cnsump | tion of steam | Kg/h | 141 | 170 | 170 | 240 | 282 | 366 | 451 |
| Time of | operation | min | | | | 15~30 | | | |
| Height of main | Square | mm | 2750 | 2850 | 2850 | 2900 | 3100 | 3300 | 3650 |
| machine | Round | mm | 2700 | 2900 | 2900 | 2900 | 3100 | 3600 | 3850 |

Applications

The machine is mainly used for drying powder or granule in pharmaceutical, foodstuff and chemical industries and so on.

Features

- ◆Fluidized drying, heat mass transfer is fast;
- ◆Operate under closed and negative pressure, nodust flying;
- ◆Adopt antistatic filter material, operate safety;
- ◆The equipment has no dead angle, clean thoroughly, no cross cantamination;
- ◆Meet the GMP specification requirement.



Technical Parameter

| | type | | | | 30 | 60 | 120 | 200 | 300 | 500 |
|------------------------|-------------|----------|------|------|------|------|------|------|------|------|
| iten | n | unit | 3 | 9 | 30 | 50 | 120 | 200 | 300 | 500 |
| container of | dim. | mm | 300 | 400 | 700 | 1000 | 1200 | 1400 | 1600 | 1800 |
| raw material | volume | L | 12 | 22 | 100 | 220 | 420 | 670 | 1000 | 1500 |
| production | min | kg/batch | 1.6 | 4 | 15 | 30 | 80 | 100 | 150 | 250 |
| capacity | max | kg/batch | 4 | 6 | 36 | 72 | 140 | 240 | 360 | 600 |
| consume of | steam | kg/batch | 12 | 23 | 70 | 140 | 211 | 282 | 366 | 465 |
| amount of com | pressed air | m³/min | 0.3 | 0.3 | 0.3 | 0.6 | 0.6 | 0.9 | 1.1 | 1.6 |
| Powero | f fan | kw | 2.2 | 4 | 5.5 | 11 | 18.5 | 22 | 30 | 45 |
| Temperatu | ire | °c | | | | 12 | 20℃ | | | |
| Yiel | d | % | | | | > | 99 | | | |
| Option t | ime | min | | | | 15 | ~30 | | | |
| Content at final term. | | % | | | | ~ | 0.2 | | | |
| Nois | е | dB | | | | < | 75 | | | |
| Height of main | machine | mm | 2100 | 2300 | 2500 | 3000 | 3300 | 3800 | 4000 | 4400 |



TOPTION FL Series Fluidized Granulator and Dryer



Principle of work

The powder granule in the container (fluidization) appear in the state of fluidization. It is preheated and mixed with chen and heated air. At the same time the solution of adhesive solvent is fogged and sprayed into the container. It makes the some particles become granulating that contains adhesive. Being of unceasing dry through hot air, the moisture in the granulation is evaporated and the adhesive is solidification. The process is carried out continuously. Finally it forms ideal, uniform and Porous granules.

Features

- ♦ Because of powder Granulation, the fluidity is improved and the dust is reduced;
- ♦ Because of powder Granulation, its solving property is improved;
- ♦ The mixing, Granulation and drying can be completed in one step inside the machine;
- ♦ The operation of equipment is safe because the anti static filtering cloth is adapted;
- ♦ The operating personnel can not be damaged if explosion take place because there is explosive releasing hole;
- ♦ The equipment has no dead corner. Therefore the loading and unloading are quick and light and clean. It can meet the requirements of GMP.

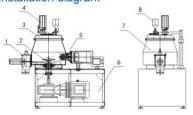
Technical Parameter

| | | Unit | | | | | type | | | | | |
|--------------|-----------------|--------|---|--------------------|---------------------|--------------------|-------------------|---------------------|---------------------|--------------------|------------------|--|
| | | Onit | 3 | 5 | 15 | 30 | 60 | 120 | 200 | 300 | 500 | |
| Container | Volume | L | 12 | 22 | 45 | 100 | 220 | 420 | 670 | 1000 | 1500 | |
| | Diameter | mm | 300 | 400 | 550 | 700 | 1000 | 1200 | 1400 | 1600 | 1800 | |
| Capability | Min | Kg | 1.5 | 4 | 10 | 15 | 30 | 80 | 100 | 150 | 250 | |
| Саравінту | Max | Kg | 4.5 | 6 | 20 | 45 | 90 | 160 | 300 | 450 | 750 | |
| | Capacity | m³/h | 1000 | 1200 | 1400 | 1800 | 3000 | 4500 | 6000 | 7000 | 8000 | |
| Fan | Pressure | mmH₂O | 375 | 375 | 480 | 480 | 950 | 950 | 950 | 950 | 950 | |
| | Power | kw | 3 | 4 | 5.5 | 7.5 | 11 | 18.5 | 22 | 30 | 45 | |
| Steam expe | nditure | Kg/h | 15 | 23 | 42 | 70 | 141 | 211 | 282 | 366 | 451 | |
| Compressed | air expenditure | m³/min | 0.9 | 0.9 | 0.9 | 0.9 | 1.0 | 1.0 | 1.1 | 1.5 | 1.5 | |
| Weight of th | | Kg | 500 | 700 | 900 | 1000 | 1100 | 1300 | 1500 | 1800 | 2000 | |
| Steam press | | Mpa | | | | | 0.3 ~ 0.6 | | | | | |
| Temperat | | °C | | (adju | ustable at t | he range | from room | temperate | ure to 120° | C) | | |
| Working time | | min | 45 ~ 90 (decided in accordance with the proplerties of raw materials) | | | | | | | | | |
| Field | Field % | | | | | | ≥99 | | | | | |
| Noise dB(A) | | | | ≤75d8 | 3(A)(When | installation | ,main mac | hine is sep | parated from | m fan) | | |
| | | m | 1.0 × 0.6 × 2.1 | 1.2 × 0.7 × 2.1 | 1.25 × 0.9 × 2.5 | 1.6 × 1.1 × 2.5 | 1.85 × 1.4 × 3 | 2.2 × 1.65 × 3.3 | 2.34 × 1.7 × 3.8 | 2.8 × 2.0 × 4.0 | 3 × 2.2 × 4.4 | |

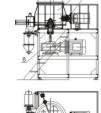
Descriptions

GHL high speed mixer granulator is a high efficienccy equipment that can mix different powder materials and granulate granule in one procedure. It is widely used for pharmaceutical industry, foodstuff industry and chemical industry, etc.

installation diagram













- 3.container 4.cutting system
- mixing oar lift down system
 discharge port
- 7.wet mill system 8.stirring system

Technical Parameter

| item | 7/2.5 | | 50 | 100 | 150 | 200 | 250 | 300 | 400 | 600 | 800 |
|---|-----------------|----------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-----------------------|--------------------|--------------------|-----|
| Capacity (Kg / batch) | 0.3-1 | 3 | 15 | 35 | 50 | 60 | 80 | 100 | 135 | 200 | |
| Granules size (Mesh) | | | | | 20- | -80 | | | | | |
| Working time (min) | | | | | 5- | -7 | | | | | |
| Container volume (L) | 7/2.5 | 10 | 50 | 100 | 150 | 200 | 250 | 300 | 400 | 600 | |
| Mixing power (Kw) | 0.75 | 2.2 | 4/5.5 | 6.5/8 | 6.5/8 | 11/14 | 11/14 | 13/16 | 18.5/22 | 22/28 | |
| Cutting power (Kw) | 0.75 | 1.1 | 1.3/1.8 | 2.4/3 | 2.4/3 | 4.5/5.5 | 4.5/5.5 | 4.5/5.5 | 6.5/8 | 9/11 | |
| Mixing speed (r/min) | 30-1000 | 30-600 | 200/400 | 200/400 | 180/270 | 180/270 | 180/270 | 140/220 | 106/155 | 80/120 | Ву |
| Cutting speed (r/min) | 300- | -3000 | | | | 150 | 00/3000 | 1 | | | |
| Pressure of compressed air (Mpa) | | | | | 0.3 | -0.6 | | | | | |
| Consumption of compressed air (m³/min) | | 0.1 | 0.11 | 0.13 | 0.2 | 0.25 | 0.25 | 0.3 | 0.4 | 0.4 | |
| Weight (Kg) | 150 | 300 | 400 | 800 | 900 | 1200 | 1500 | 1550 | 1650 | 1800 | |
| Overall dimension of machine (L × W × H) mm | 800×450 ×900 | 1250 × 550 × 1160 | 1730×750 ×1610 | 1950×750 ×1810 | 1950×750 ×1810 | 2210×880 ×2000 | 2210×880 ×2000 | 2310 × 1050 × 2000 | 2485×1050 ×2050 | 2585×1400 ×2100 | |





Production process flow of granulating and drying of new solid preparation

23





High speed mixer granulator Wet mill High speed mixer her spee

Vacuum feeder

evenly mill by wet mill, the fine wet particles are sucked into the fluid bed dryer for drying under the function of fluid bed dryer's vacuum negative pressure, the wet material sucked to fluid bed dryer for drying, the dried material discharged by After the material is weighed, the material is sucked into the wet mixing granulator through the vacuum feeding machine by negative pressure. The adhesive liguid is sprayed into mist and mixed with fine powder to get soft material in the wet soft material is made into the wet granule by granulating blade. After the wet granule is

Features

- ◆Through the vacuum conveyor for the machine, send the powder or grain state materials into the double-taper container, or send the materials into the container manually.
- As the container rotates continuously, the materials moves complexly in the container so as to get the uniform mixing.

Applications

It is suitable for mixing the powder and grain state materials in the pharmacy, chemical food, building material and other industries.

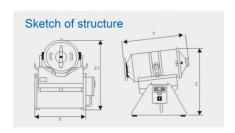
Technical Parameter

| Model | Total volume (m³) | Productive capacity (kg/批) | Mixing time (min) | Revolution of cylinder (rpm) | Power (kw) | Overall dimension(mm) | Rotation height (mm) | Weight (kg) |
|-------|----------------------|----------------------------------|----------------------|------------------------------|---------------|-----------------------|----------------------|----------------|
| 180 | 0.18 | 72-90 | 6-15 | 12 | 1.1 | 1400 × 800 × 1850 | 1850 | 280 |
| 300 | 0.3 | 120-150 | 6-15 | 12 | 1.1 | 1685 × 800 × 1850 | 1850 | 310 |
| 500 | 0.5 | 200-250 | 6-15 | 12 | 2.2 | 1910 × 800 × 1940 | 1950 | 550 |
| 1000 | 1.0 | 400-500 | 6-15 | 12 | 4 | 2765 × 1500 × 2370 | 2460 | 810 |
| 1500 | 1.5 | 600-750 | 6–15 | 12 | 5.5 | 2960 × 1500 × 2480 | 2540 | 980 |
| 2000 | 2.0 | 800-1000 | 6-15 | 12 | 7.5 | 3160 × 1900 × 3500 | 3590 | 1500 |
| 2500 | 2.5 | 1000-1250 | 8-20 | 12 | 7.5 | 3386 × 1900 × 3560 | 3650 | 2150 |
| 3000 | 3.0 | 1200-1500 | 8-20 | 7.8 | 7.5 | 4450 × 2200 × 3600 | 3700 | 2500 |
| 4000 | 4.0 | 1600-2000 | 8-20 | 7.8 | 11 | 4750 × 2500 × 3680 | 3730 | 3200 |









Descriptions

- ◆The mixers are widely used in pharmaceutical, chemical, food, dye, feed, chemical fertilizer and pesticide industries and especially suitable for mixing various solid materials with large volume(1000L-10000L).
- ◆The mixing barrel swings while rotates so that the materials in the barrel can be fully mixed. Because the discharge port of the barrel is out of the barrel centreline, the mixer features quick mixing and discharging, as well as high volume mixing capacity.

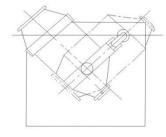
Technical Parameter

| | Barrel volume (L) | Loading capacity (L) | Max Loading weight (kg/批) | No.of swing& rotation (r/min) | Total motor power(kw) | Overall dimensions X×Y×Z×Z,(mm) | Total weight (kg) | Barrel weight (kg) |
|-----------|-------------------------|----------------------|---------------------------------|-------------------------------------|--------------------------|--|-------------------------|--------------------------|
| EYH-60 | 60 | 30 | 15 | 50 | 0.4 | 700×730×1100×990 | 115 | 15 |
| EYH-150 | 150 | 75 | 37.5 | 37 | 1.15 | 800 × 1050 × 1450 × 1340 | 190 | 50 |
| EYH-300 | 300 | 150 | 75 | 30 | 1.15 | 900 × 1350 × 1550 × 1400 | 340 | 60 |
| EYH-600 | 600 | 300 | 150 | 23.6 | 3 | $1170 \times 1640 \times 2050 \times 1910$ | 1150 | 140 |
| EYH-800 | 800 | 400 | 200 | 19.8 | 3 | 1320 × 1950 × 2150 × 2000 | 1600 | 200 |
| EYH-1000 | 1000 | 500 | 250 | 19.8 | 3 | $1300 \times 2980 \times 1894 \times 1766$ | 1700 | 240 |
| EYH-1500 | 1500 | 750 | 375 | 16.2 | 4.4 | 1500 × 3195 × 2250 × 2008 | 2000 | 320 |
| EYH-2000 | 2000 | 1000 | 500 | 16.2 | 7.4 | $1660 \times 3305 \times 2255 \times 2120$ | 2600 | 430 |
| EYH-3000 | 3000 | 1500 | 750 | 13.8 | 11 | $1860 \times 3860 \times 2570 \times 2420$ | 3500 | 620 |
| EYH-4000 | 4000 | 2000 | 1000 | 12.8 | 13 | $2010 \times 4100 \times 2755 \times 2550$ | 4100 | 700 |
| EYH-6000 | 6000 | 3000 | 1500 | 11.2 | 18.5 | 2280 × 4965 × 3172 × 2935 | 6100 | 1100 |
| EYH-8000 | 8000 | 4000 | 2000 | 10.4 | 22 | 2500 × 5200 × 3655 × 3200 | 7900 | 1450 |
| EYH-10000 | 10000 | 5000 | 2500 | 9 | 30 | 2600 × 5500 × 3750 × 3400 | 9500 | 1650 |

Principle of work

- ◆During the period of operation, because the mixing drum has multidirectional actions of motion, it speeds up the fluid and diffused effect of raw material. Meanwhile it avoids the phenomenon of segregation and accumulation caused by centrifugal effect in ordinary mixer and no dead corner. It can guarantee the best quality of mixed raw material.
- ◆ Structure: this machine consists of stand, transmission system, electric control system, multi-directional motion mechanism, mixing drum and so on. The mixing drum contacted with raw material is made of stainless steel. The inner and outer wall of drum is polished.

Sketch of structure





Applications

This machine is suitable for many industries such as pharmaceutical industry, chemical industry, metallurgy industry, foodstuff industry, architecture industry and institutes, it can mix powder and granule raw materials having good fluidity and make the mixed raw materials reach the best mixing state.

Features

- ◆ Because the mixing drum has multi directional motion, it makes raw material inside the drum has many cross-mixing points, therefore the mixing effect is good. Its degree of uniformity may be over 99.9%. Its Max loading efficiency may be 0.9 (The loading efficiency of ordinary mixer is 0.4 0.6). Its mixing time is short and its efficiency is high.
- ◆The design of mixing drum is unique. Its inner wall is polished finely.

Its advantages are no dead corner, no pollution to raw material, convenient in discharge, easy in clean and so on.

Technical Parameter

| Material barrel volume (L) | 5 | 100 | 200 | 400 | 600 | 800 | 1000 |
|--------------------------------|-------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
| Max loading volume (L) | 4.25 | 85 | 170 | 340 | 510 | 680 | 850 |
| Max loading weight (kg) | 5 | 80 | 150 | 200 | 300 | 400 | 500 |
| Spindle rotation speed (r/min) | 24 | 15 | 12 | 10 | 10 | 10 | 10 |
| Motor power (kw) | 0.37 | 2.2 | 3 | 4 | 5.5 | 7.5 | 11 |
| Overall dimensions (mm) | 600×1000 ×1000 | 1200×1800 ×1500 | 1300×1600 ×1500 | 1500×2200 ×1500 | 1850×2500 ×1650 | 1900×2400 ×2100 | 1950×2500 ×2400 |
| Weight (kg) | 150 | 500 | 750 | 1200 | 1500 | 1650 | 1800 |

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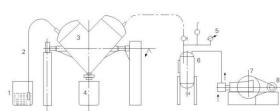
Descriptions

This machine is suitable for mixing two or more dry and powder or granule raw materials from pharmaceutical industry, chemical industry, foodstuff industry and so on.

The structure of this machine is unique. Its mixing efficiency is high and no dead corner. It is made of stainless steel. Its inner and outer wall is processed through polishing. Its appearance is beauty.

mixing effect is uniform. Its scope of application is wide. The forced stirrer can also be equipped in order to meet the requirements of raw materials that contain fine powder, cake and certain moisture as request.





- Cylinder of raw material
- 2. Cylinder of sucked raw material
- Mixer
- 4. Cylinder of discharged raw material
- 5. Vacuum meter
- 6. Tank of air purification
- 7. Vacuum pump
- 8. Motor

Technical Parameter

| Model and specification | 0.18 | 0.3 | 0.5 | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 4.0 | 5.0 | 6 |
|-----------------------------------|------|------|------|------|------|------|------|------|-------|-------|-------|
| Productive capacity (kg/time) | 72 | 120 | 200 | 400 | 1600 | 800 | 1000 | 1200 | 1600 | 2000 | 2400 |
| Model of vacuum pump | W2 | W2 | W2 | W3 | W3 | W3 | W3 | W4 | W4 | W4 | W4 |
| Time of raw material fed in (min) | 3-5 | 3-5 | 4-6 | 6-9 | 6-10 | 8-13 | 8-15 | 8-12 | 10-15 | 15-20 | 18-25 |
| | 4-8 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 8-12 | 8-12 | 8-12 | 8-12 |
| Total volume (m³) | 0.18 | 0.3 | 0.5 | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 4.0 | 5.0 | 6.0 |
| Stirring speed (r/min) | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 10 | 10 | 10 | 10 |
| Power of motor (kw) | 1.1 | 1.1 | 2.2 | 4 | 4 | 5 | 7.5 | 7.5 | 11 | 15 | 18.5 |
| Rotating height (mm) | 1580 | 1760 | 2400 | 2840 | 3010 | 3240 | 3680 | 3700 | 4350 | 4800 | 5300 |
| Weight (kg) | 280 | 320 | 550 | 950 | 1020 | 1600 | 2040 | 2300 | 2800 | 3250 | 3850 |

Descriptions

Model YK160 series swing type granulator is a new special equipment for the granulating and material-spreading of belt type drier, which is designed on the basis of customers requirements and is in accordance with the currenly malpractices. We also referred to the charcteristics of belt type drier, digested and absorbed its advanced technologies, and we also brought forth new ideas to the designs. This equipment has the features of a reasonable and simple structure, sufficient utility of energy, anadvanced granulating energy-saving and etc, truethod, nach muti eniles and thus granulating, grinding and material distributing are suitable for granulating _in pharmaceutical industry, chemical industry, foodsfuff industry and etc. The most remarkable advantage of the equipment is that the granulating speed can be changed in a certain range and the material can be distributed uniformly. Thus it can keep the damp granule or dry granule in an identical size. The granules from this machine is uniformly and little in dust, convenience in operation, longlife in use, it can meet GMP requirements.



Technical Parameter

| Model | Productive capacity (kg/batch) | Total volume (m ¹) | Feeding rate | Power bulk density | Material size (mesh) | Motor power (kw) | Mixing time (min) | Overall dimensions (mm) | weight (kg) |
|---------|-----------------------------------|-----------------------------------|--------------|-----------------------|-------------------------|---------------------|----------------------|-------------------------|----------------|
| DSH200 | 95 | 0.2 | 0.6 | ~0.8 | 20-250 | 2.2 | 6-10 | 890 × 1850 | 600 |
| DSH500 | 190 | 0.5 | 0.6 | ~0.8 | 20-250 | 2.2 | 6-10 | 1160 × 2250 | 800 |
| DSH1000 | 380 | 1 | 0.6 | ~0.8 | 20-250 | 4 | 8-10 | 1450 × 2700 | 1200 |
| DSH2000 | 720 | 2 | 0.6 | ~0.8 | 20-250 | 5.5 | 8-10 | 1850 × 3450 | 1800 |
| DSH4000 | 1400 | 4 | 0.6 | ~0.8 | 20-250 | 11 | 8-10 | 2260 × 4210 | 3000 |

30B Series High Effect Grinding Machine(set) WF-30B China Herb High Speed Grinding Machine(set)

Descriptions

This machine(set) is extensively used in pharmaceutical, chemical food and pesticide industries for pulverzing dry brittle materials.







Technical Parameter

| | 20B/20B (set) | 30B/30B(set) | 40B/40B(set) | 60B/60B(set) | WF30B/WF30B(set |
|----------------------------------|---------------|--------------|--------------|--------------|-----------------|
| Productive capacity (kg/h) | 60~150 | 100-300 | 160~800 | 500~1500 | 50~250 |
| Revolution of main shaft (r/min) | 4500 | 3800 | 3400 | 2800 | 5300 |
| Size of fed material (mm) | 6 | 10 | 12 | 15 | 10-40 |
| Grinding size (mesh) | 2-120 | 2-120 | 2-120 | 2-120 | 60-220 |
| Power of Motor (kw) | 4 | 5.5 | 7.5 | 15 | 7.5 |
| Fan power | 0.75 | 0.75 | 1.1 | 2.2 | 1.1 |
| Weight (kg) | 250 | 320 | 550 | 680 | |

Notes: the outputs in list are only for reference, dur to the difference of material and the wanted sizes.



















































